

# MJE18004, MJF18004

Preferred Device

## SWITCHMODE™ NPN Bipolar Power Transistor For Switching Power Supply Applications

The MJE/MJF18004 have an applications specific state-of-the-art die designed for use in 220 V line-operated SWITCHMODE Power supplies and electronic light ballasts.

### Features

- Improved Efficiency Due to Low Base Drive Requirements:
  - ◆ High and Flat DC Current Gain  $h_{FE}$
  - ◆ Fast Switching
  - ◆ No Coil Required in Base Circuit for Turn-Off (No Current Tail)
- Full Characterization at 125°C
- ON Semiconductor Six Sigma Philosophy Provides Tight and Reproducible Parametric Distributions
- Two Package Choices: Standard TO-220 or Isolated TO-220
- MJF18004, Case 221D, is UL Recognized at 3500 V<sub>RMS</sub>: File #E69369
- Pb-Free Packages are Available\*

### MAXIMUM RATINGS

Rating	Symbol	Value	Unit
Collector-Emitter Sustaining Voltage	$V_{CEO}$	450	Vdc
Collector-Base Breakdown Voltage	$V_{CES}$	1000	Vdc
Emitter-Base Voltage	$V_{EBO}$	9.0	Vdc
Collector Current – Continuous	$I_C$	5.0	Adc
– Peak (Note 1)	$I_{CM}$	10	
Base Current – Continuous	$I_B$	2.0	Adc
– Peak (Note 1)	$I_{BM}$	4.0	
RMS Isolation Voltage (Note 2) Test No. 1 Per Figure 22a Test No. 2 Per Figure 22b Test No. 3 Per Figure 22c (for 1 sec, R.H. < 30%, T <sub>A</sub> = 25°C)	$V_{ISOL}$	<b>MJF18004</b> 4500 3500 1500	V
Total Device Dissipation @ T <sub>C</sub> = 25°C MJE18004 MJF18004	$P_D$	75 35	W W/°C
Derate above 25°C MJE18004 MJF18004		0.6 0.28	
Operating and Storage Temperature	T <sub>J</sub> , T <sub>stg</sub>	-65 to 150	°C

### THERMAL CHARACTERISTICS

Characteristics	Symbol	Max	Unit
Thermal Resistance, Junction-to-Case MJE18004 MJF18004	$R_{\theta JC}$	1.65 3.55	°C/W
Thermal Resistance, Junction-to-Ambient	$R_{\theta JA}$	62.5	°C/W
Maximum Lead Temperature for Soldering Purposes 1/8" from Case for 5 Seconds	T <sub>L</sub>	260	°C

Maximum ratings are those values beyond which device damage can occur. Maximum ratings applied to the device are individual stress limit values (not normal operating conditions) and are not valid simultaneously. If these limits are exceeded, device functional operation is not implied, damage may occur and reliability may be affected.

1. Pulse Test: Pulse Width = 5 ms, Duty Cycle ≤ 10%.
2. Proper strike and creepage distance must be provided.

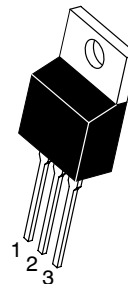


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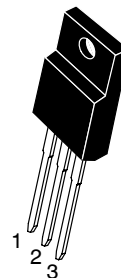
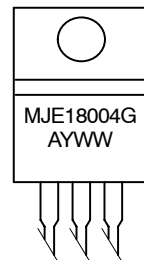
<http://onsemi.com>

## POWER TRANSISTOR 5.0 AMPERES 1000 VOLTS 35 and 75 WATTS

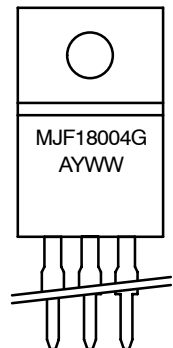
### MARKING DIAGRAMS



TO-220AB  
CASE 221A-09  
STYLE 1



TO-220 FULLPACK  
CASE 221D  
STYLE 2  
UL RECOGNIZED



G = Pb-Free Package  
A = Assembly Location  
Y = Year  
WW = Work Week

### ORDERING INFORMATION

See detailed ordering and shipping information in the package dimensions section on page 8 of this data sheet.

Preferred devices are recommended choices for future use and best overall value.

\*For additional information on our Pb-Free strategy and soldering details, please download the ON Semiconductor Soldering and Mounting Techniques Reference Manual, SOLDERRM/D.

# MJE18004, MJF18004

## ELECTRICAL CHARACTERISTICS ( $T_C = 25^\circ\text{C}$ unless otherwise specified)

Characteristic	Symbol	Min	Typ	Max	Unit
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### OFF CHARACTERISTICS

Collector–Emitter Sustaining Voltage ( $I_C = 100\text{ mA}$ , $L = 25\text{ mH}$ )	$V_{CEO(sus)}$	450	–	–	Vdc
Collector Cutoff Current ( $V_{CE} = \text{Rated } V_{CEO}$ , $I_B = 0$ )	$I_{CEO}$	–	–	100	$\mu\text{A}$ dc
Collector Cutoff Current ( $V_{CE} = \text{Rated } V_{CES}$ , $V_{EB} = 0$ )	$I_{CES}$	–	–	100	$\mu\text{A}$ dc
( $T_C = 25^\circ\text{C}$ )		–	–	500	
( $T_C = 125^\circ\text{C}$ )		–	–	100	
( $V_{CE} = 800\text{ V}$ , $V_{EB} = 0$ )	( $T_C = 125^\circ\text{C}$ )	–	–	100	
Emitter Cutoff Current ( $V_{EB} = 9.0\text{ Vdc}$ , $I_C = 0$ )	$I_{EBO}$	–	–	100	$\mu\text{A}$ dc

### ON CHARACTERISTICS

Base–Emitter Saturation Voltage ( $I_C = 1.0\text{ Adc}$ , $I_B = 0.1\text{ Adc}$ ) ( $I_C = 2.0\text{ Adc}$ , $I_B = 0.4\text{ Adc}$ )	$V_{BE(sat)}$	–	0.82	1.1	Vdc
		–	0.92	1.25	
Collector–Emitter Saturation Voltage ( $I_C = 1.0\text{ Adc}$ , $I_B = 0.1\text{ Adc}$ )	$V_{CE(sat)}$	–	0.25	0.5	Vdc
( $T_C = 125^\circ\text{C}$ )		–	0.29	0.6	
( $I_C = 2.0\text{ Adc}$ , $I_B = 0.4\text{ Adc}$ )		–	0.3	0.45	
( $T_C = 125^\circ\text{C}$ )		–	0.36	0.8	
( $I_C = 2.5\text{ Adc}$ , $I_B = 0.5\text{ Adc}$ )		–	0.5	0.75	
DC Current Gain ( $I_C = 1.0\text{ Adc}$ , $V_{CE} = 2.5\text{ Vdc}$ )	$h_{FE}$	12	21	–	–
( $T_C = 125^\circ\text{C}$ )		–	20	–	
( $I_C = 0.3\text{ Adc}$ , $V_{CE} = 5.0\text{ Vdc}$ )		14	–	34	
( $T_C = 125^\circ\text{C}$ )		–	32	–	
( $I_C = 2.0\text{ Adc}$ , $V_{CE} = 1.0\text{ Vdc}$ )		6.0	11	–	
( $T_C = 125^\circ\text{C}$ )	–	7.5	–		
( $I_C = 10\text{ mAdc}$ , $V_{CE} = 5.0\text{ Vdc}$ )	10	22	–		

### DYNAMIC CHARACTERISTICS

Current Gain Bandwidth ( $I_C = 0.5\text{ Adc}$ , $V_{CE} = 10\text{ Vdc}$ , $f = 1.0\text{ MHz}$ )	$f_T$	–	13	–	MHz			
Output Capacitance ( $V_{CB} = 10\text{ Vdc}$ , $I_E = 0$ , $f = 1.0\text{ MHz}$ )	$C_{ob}$	–	50	65	pF			
Input Capacitance ( $V_{EB} = 8.0\text{ V}$ )	$C_{ib}$	–	800	1000	pF			
Dynamic Saturation Voltage: Determined $1.0\text{ }\mu\text{s}$ and $3.0\text{ }\mu\text{s}$ respectively after rising $I_{B1}$ reaches 90% of final $I_{B1}$ (see Figure 18)	$V_{CE(dsat)}$	$(I_C = 1.0\text{ Adc}$ $I_{B1} = 100\text{ mAdc}$ $V_{CC} = 300\text{ V}$ )	$1.0\text{ }\mu\text{s}$	$(T_C = 125^\circ\text{C})$	–	6.8	–	Vdc
			$3.0\text{ }\mu\text{s}$	$(T_C = 125^\circ\text{C})$	–	14	–	
		$(I_C = 2.0\text{ Adc}$ $I_{B1} = 400\text{ mAdc}$ $V_{CC} = 300\text{ V}$ )	$1.0\text{ }\mu\text{s}$	$(T_C = 125^\circ\text{C})$	–	2.4	–	
			$3.0\text{ }\mu\text{s}$	$(T_C = 125^\circ\text{C})$	–	5.6	–	
		$(I_C = 2.0\text{ Adc}$ $I_{B1} = 400\text{ mAdc}$ $V_{CC} = 300\text{ V}$ )	$1.0\text{ }\mu\text{s}$	$(T_C = 125^\circ\text{C})$	–	11.3	–	
			$3.0\text{ }\mu\text{s}$	$(T_C = 125^\circ\text{C})$	–	15.5	–	
					–	1.3	–	
					–	6.1	–	

# MJE18004, MJF18004

## ELECTRICAL CHARACTERISTICS — continued ( $T_C = 25^\circ\text{C}$ unless otherwise specified)

Characteristic	Symbol	Min	Typ	Max	Unit
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### SWITCHING CHARACTERISTICS: Resistive Load (D.C. $\leq 10\%$ , Pulse Width = 20 $\mu\text{s}$ )

Turn-On Time	$(I_C = 1.0 \text{ Adc}, I_{B1} = 0.1 \text{ Adc}, I_{B2} = 0.5 \text{ Adc}, V_{CC} = 300 \text{ V})$ ( $T_C = 125^\circ\text{C}$ )	$t_{on}$	–	210	300	ns
Turn-Off Time		$t_{off}$	–	1.0	1.7	$\mu\text{s}$
Turn-On Time	$(I_C = 2.0 \text{ Adc}, I_{B1} = 0.4 \text{ Adc}, I_{B2} = 1.0 \text{ Adc}, V_{CC} = 300 \text{ V})$ ( $T_C = 125^\circ\text{C}$ )	$t_{on}$	–	75	110	ns
Turn-Off Time		$t_{off}$	–	1.5	2.5	$\mu\text{s}$
Turn-On Time	$(I_C = 2.5 \text{ Adc}, I_{B1} = 0.5 \text{ Adc}, I_{B2} = 0.5 \text{ Adc}, V_{CC} = 250 \text{ V})$ ( $T_C = 125^\circ\text{C}$ )	$t_{on}$	–	450	800	ns
Storage Time		$t_s$	–	2.0	3.0	$\mu\text{s}$
Fall Time		$t_f$	–	275	400	ns

### SWITCHING CHARACTERISTICS: Inductive Load ( $V_{clamp} = 300 \text{ V}, V_{CC} = 15 \text{ V}, L = 200 \mu\text{H}$ )

Fall Time	$(I_C = 1.0 \text{ Adc}, I_{B1} = 0.1 \text{ Adc}, I_{B2} = 0.5 \text{ Adc})$ ( $T_C = 125^\circ\text{C}$ )	$t_{fi}$	–	100	150	ns
Storage Time		$t_{si}$	–	1.1	1.7	$\mu\text{s}$
Crossover Time		$t_c$	–	180	250	ns
Fall Time	$(I_C = 2.0 \text{ Adc}, I_{B1} = 0.4 \text{ Adc}, I_{B2} = 1.0 \text{ Adc})$ ( $T_C = 125^\circ\text{C}$ )	$t_{fi}$	–	90	175	ns
Storage Time		$t_{si}$	–	1.7	2.5	$\mu\text{s}$
Crossover Time		$t_c$	–	180	300	ns
Fall Time	$(I_C = 2.5 \text{ Adc}, I_{B1} = 0.5 \text{ Adc}, I_{B2} = 0.5 \text{ Adc}, V_{BE(off)} = -5.0 \text{ Vdc})$ ( $T_C = 125^\circ\text{C}$ )	$t_{fi}$	–	70	130	ns
Storage Time		$t_{si}$	–	0.75	1.0	$\mu\text{s}$
Crossover Time		$t_c$	–	250	350	ns

TYPICAL STATIC CHARACTERISTICS

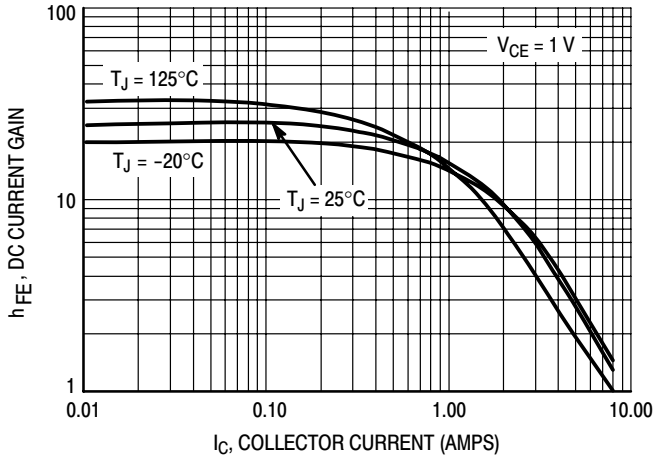


Figure 1. DC Current Gain @ 1 Volt

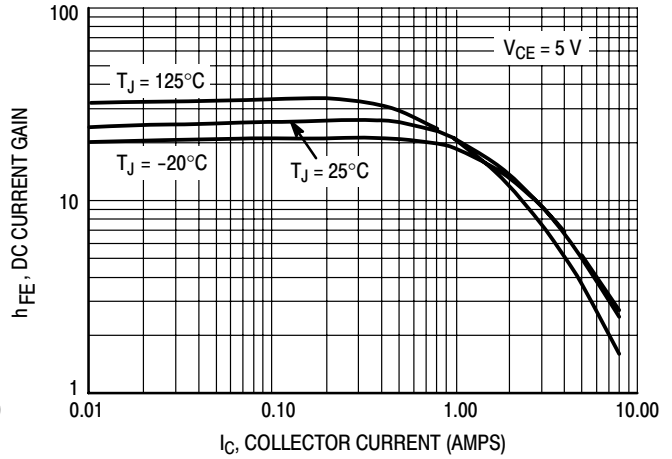


Figure 2. DC Current Gain @ 5 Volts

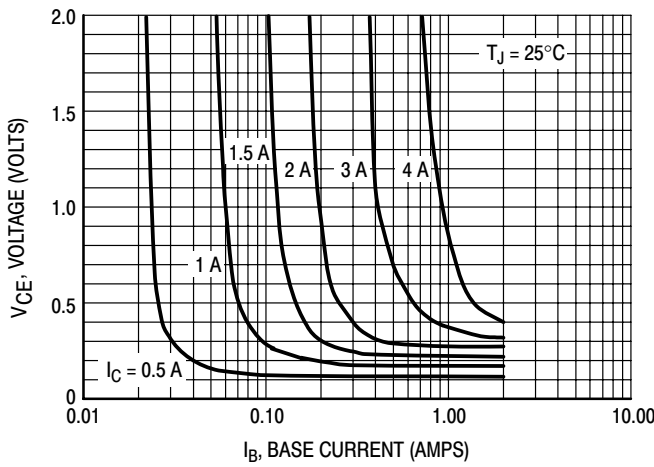


Figure 3. Collector Saturation Region

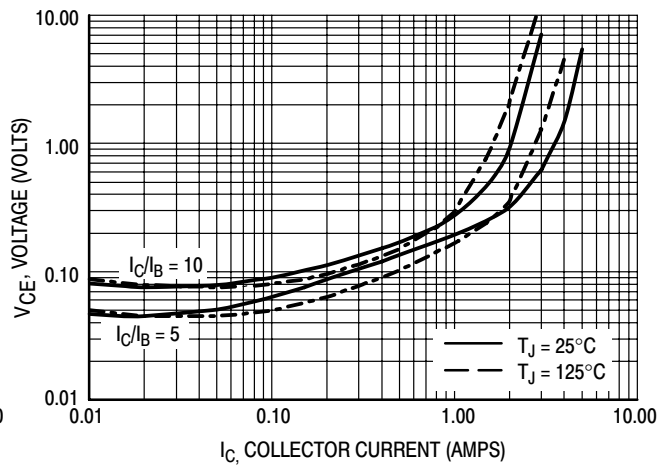


Figure 4. Collector-Emitter Saturation Voltage

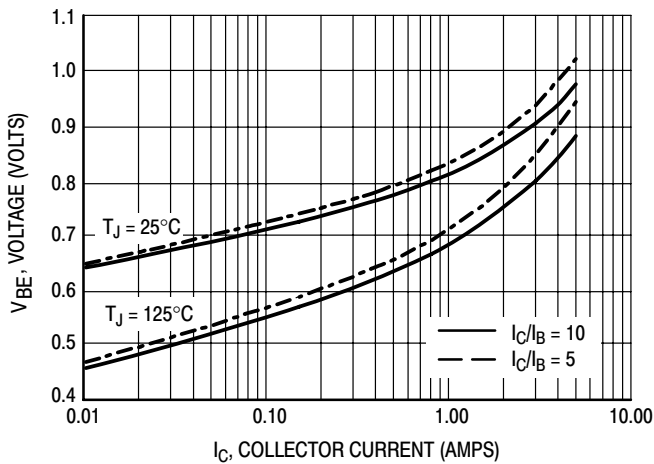


Figure 5. Base-Emitter Saturation Region

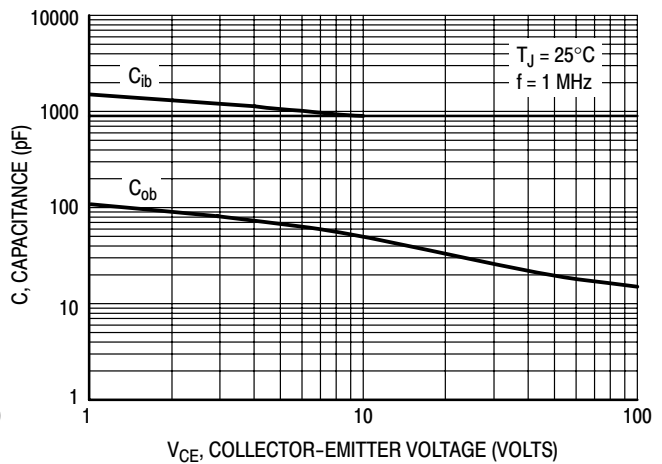


Figure 6. Capacitance

TYPICAL SWITCHING CHARACTERISTICS  
( $I_{B2} = I_C/2$  for all switching)

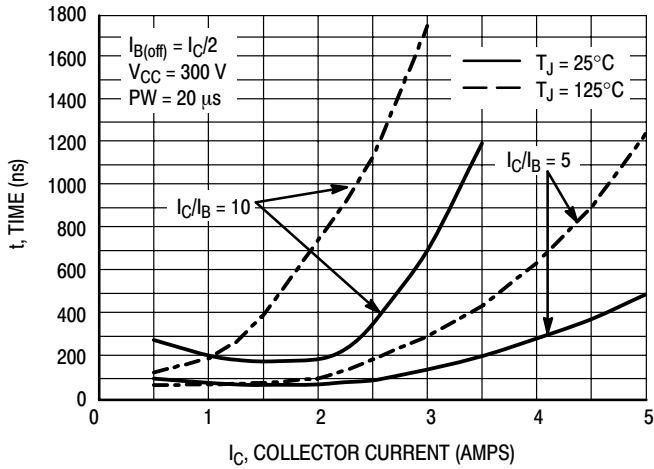


Figure 7. Resistive Switching,  $t_{on}$

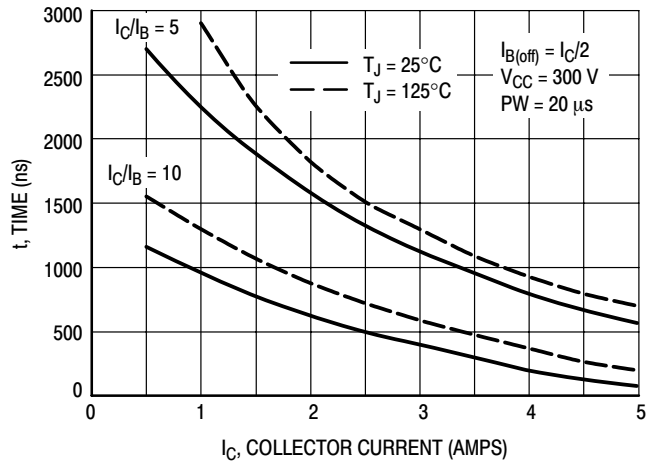


Figure 8. Resistive Switching,  $t_{off}$

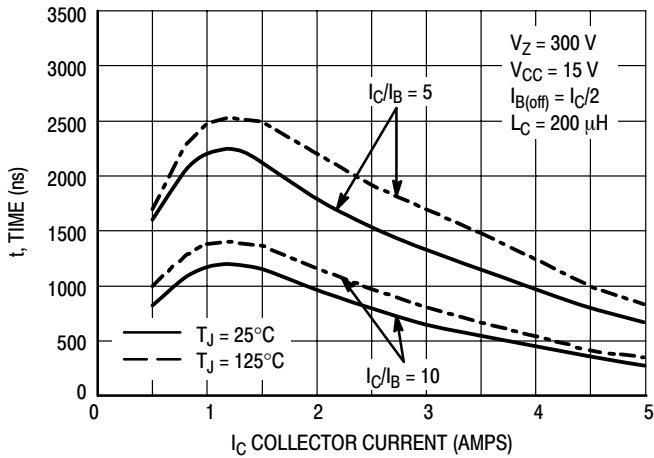


Figure 9. Inductive Storage Time,  $t_{si}$

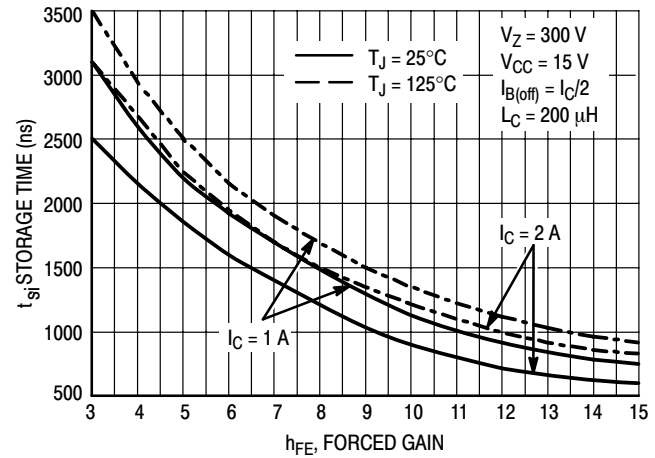


Figure 10. Inductive Storage Time,  $t_{si}(h_{FE})$

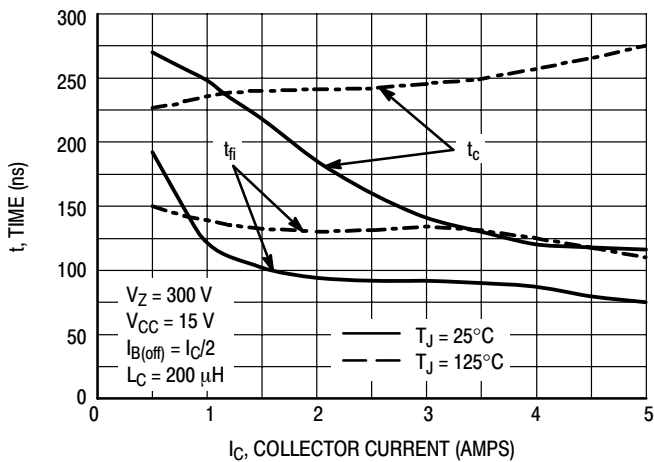


Figure 11. Inductive Switching,  $t_c$  and  $t_{fi}$ ,  $I_C/I_B = 5$

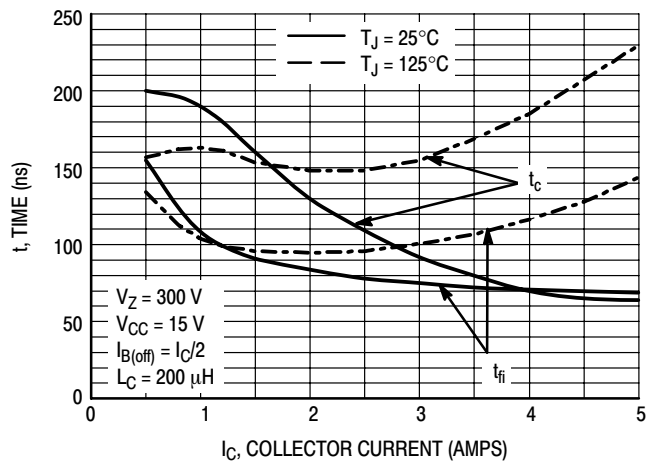


Figure 12. Inductive Switching,  $t_c$  and  $t_{fi}$ ,  $I_C/I_B = 10$

# MJE18004, MJF18004

## TYPICAL SWITCHING CHARACTERISTICS ( $I_{B2} = I_C/2$ for all switching)

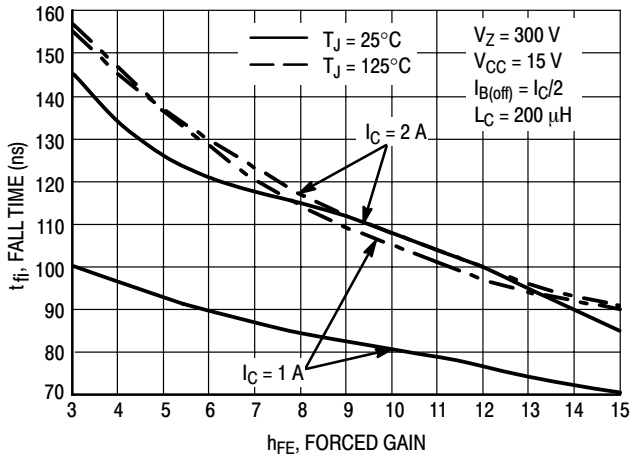


Figure 13. Inductive Fall Time

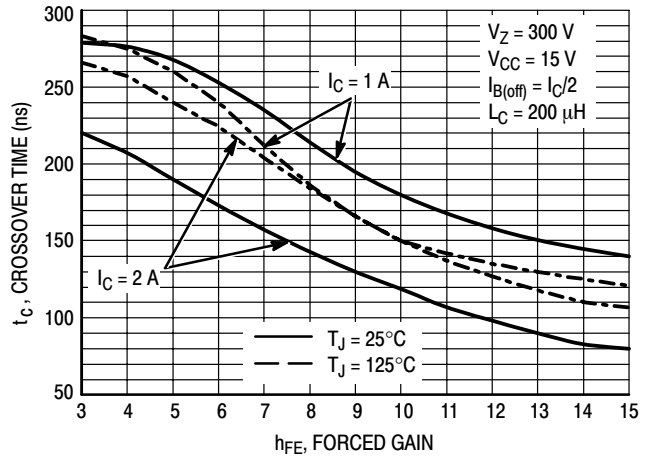


Figure 14. Inductive Crossover Time

## GUARANTEED SAFE OPERATING AREA INFORMATION

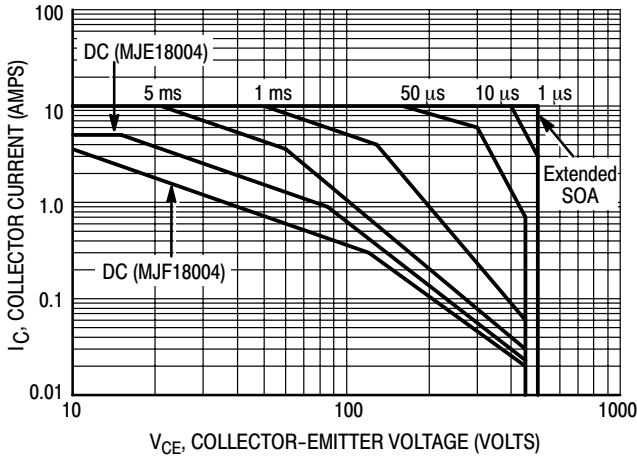


Figure 15. Forward Bias Safe Operating Area

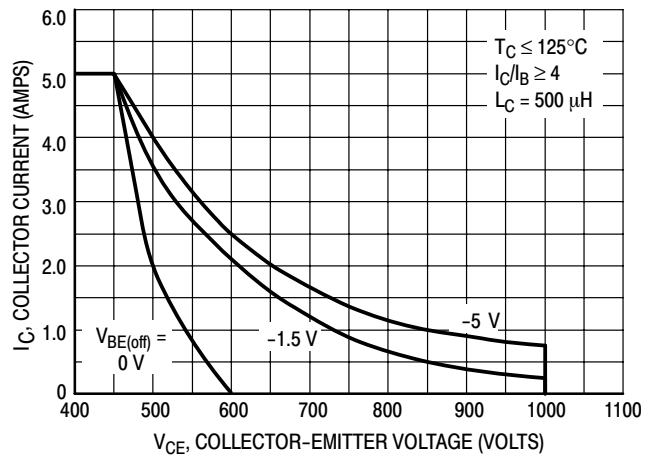


Figure 16. Reverse Bias Safe Operating Area

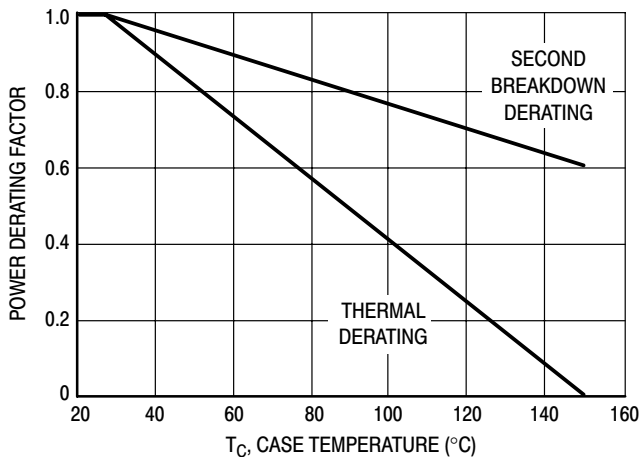


Figure 17. Forward Bias Power Derating

There are two limitations on the power handling ability of a transistor: average junction temperature and second breakdown. Safe operating area curves indicate  $I_C$ - $V_{CE}$  limits of the transistor that must be observed for reliable operation; i.e., the transistor must not be subjected to greater dissipation than the curves indicate. The data of Figure 15 is based on  $T_C = 25^\circ\text{C}$ ;  $T_J(\text{pk})$  is variable depending on power level. Second breakdown pulse limits are valid for duty cycles to 10% but must be derated when  $T_C \geq 25^\circ\text{C}$ . Second breakdown limitations do not derate the same as thermal limitations. Allowable current at the voltages shown on Figure 15 may be found at any case temperature by using the appropriate curve on Figure 17.  $T_J(\text{pk})$  may be calculated from the data in Figures 20 and 21. At any case temperatures, thermal limitations will reduce the power that can be handled to values less the limitations imposed by second breakdown. For inductive loads, high voltage and current must be sustained simultaneously during turn-off with the base-to-emitter junction reverse biased. The safe level is specified as a reverse-biased safe operating area (Figure 16). This rating is verified under clamped conditions so that the device is never subjected to an avalanche mode.

# MJE18004, MJF18004

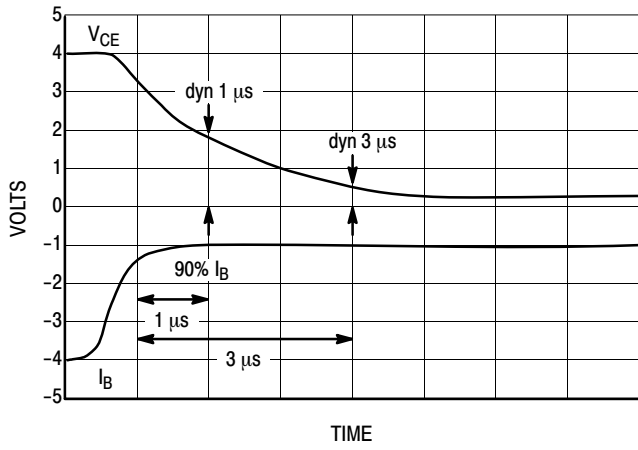


Figure 18. Dynamic Saturation Voltage Measurements

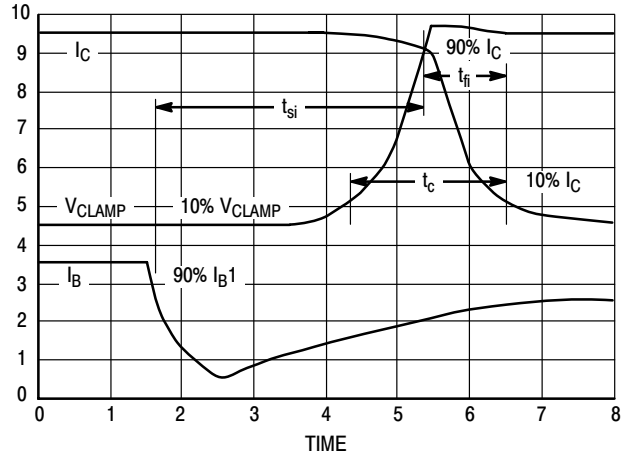
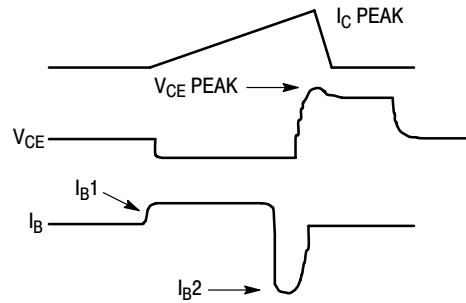
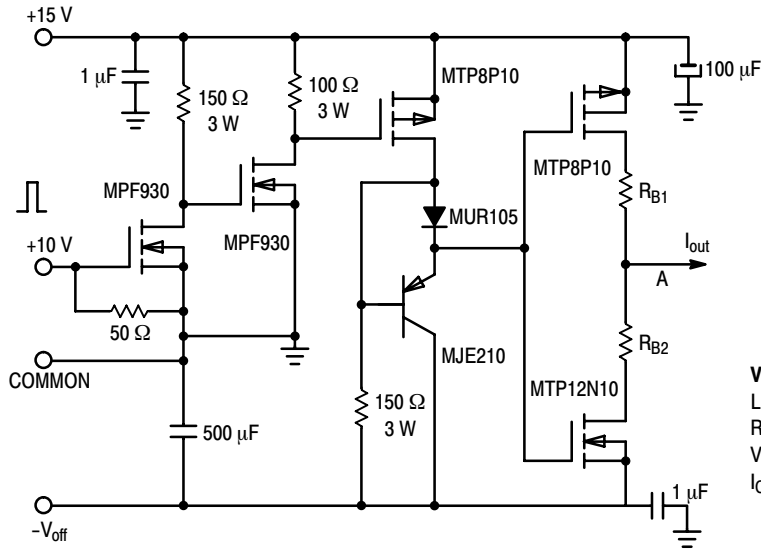


Figure 19. Inductive Switching Measurements



V(BR)CEO(sus)	INDUCTIVE SWITCHING	RBSOA
L = 10 mH	L = 200 μH	L = 500 μH
RB2 = ∞	RB2 = 0	RB2 = 0
VCC = 20 VOLTS	VCC = 15 VOLTS	VCC = 15 VOLTS
IC(pk) = 100 mA	RB1 SELECTED FOR DESIRED IB1	RB1 SELECTED FOR DESIRED IB1

Table 1. Inductive Load Switching Drive Circuit

# MJE18004, MJF18004

## TYPICAL THERMAL RESPONSE

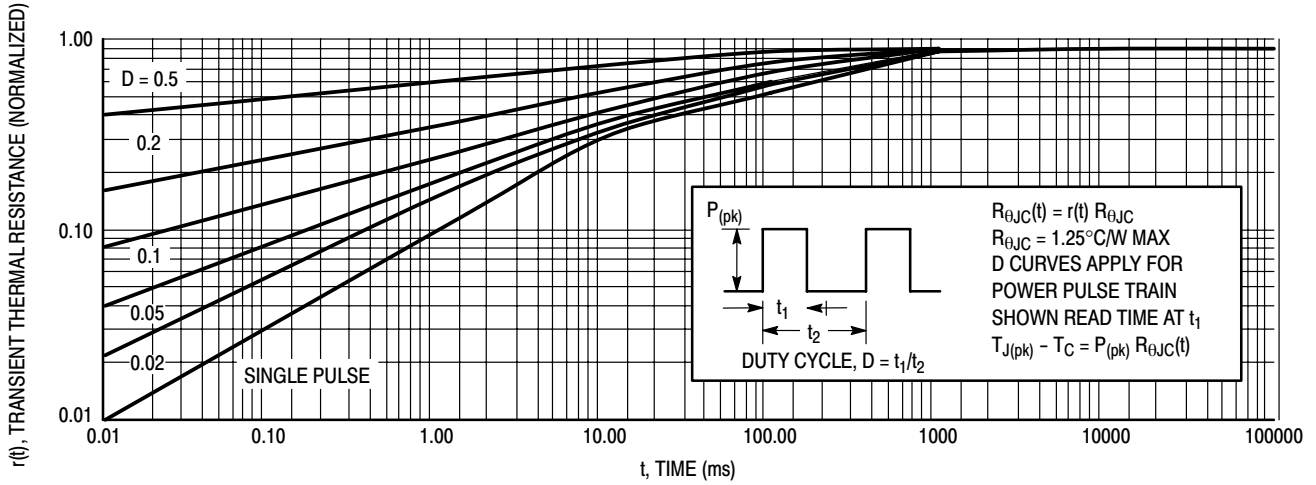


Figure 20. Typical Thermal Response ( $Z_{\theta_{JC}}(t)$ ) for MJE18004

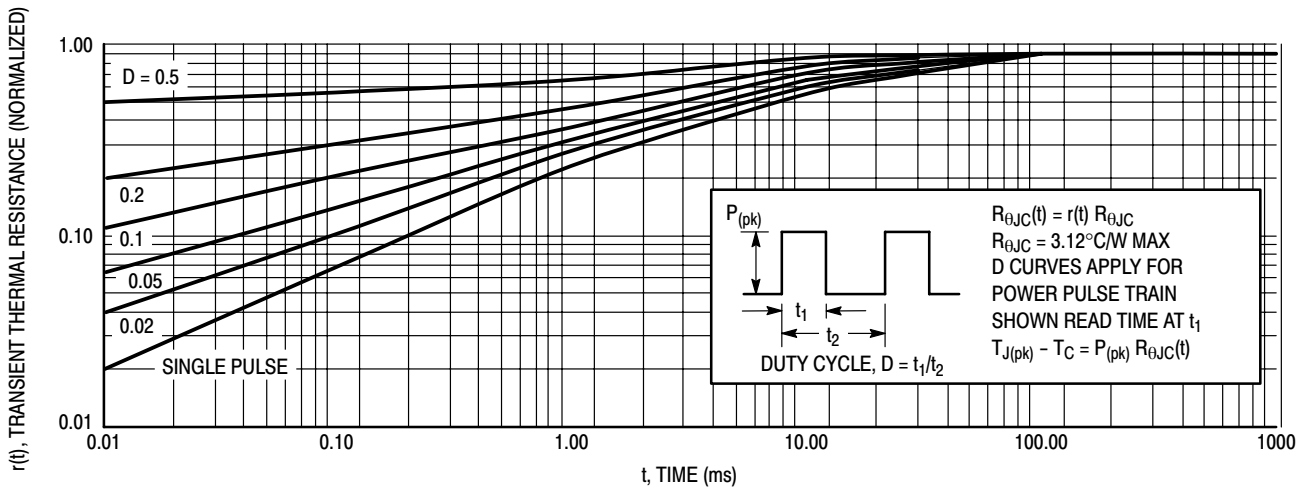


Figure 21. Typical Thermal Response for MJF18004

### ORDERING INFORMATION

Device	Package	Shipping
MJE18004	TO-220AB	50 Units / Rail
MJE18004G	TO-220AB (Pb-Free)	50 Units / Rail
MJF18004	TO-220 (Fullpack)	50 Units / Rail
MJF18004G	TO-220 (Fullpack) (Pb-Free)	50 Units / Rail



TEST CONDITIONS FOR ISOLATION TESTS\*

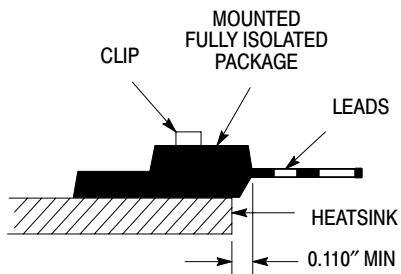


Figure 22a. Screw or Clip Mounting Position for Isolation Test Number 1

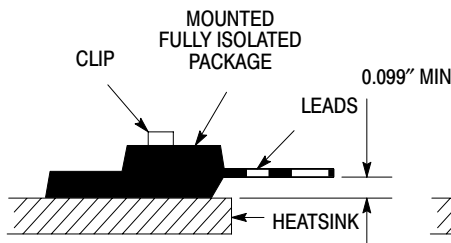


Figure 22b. Clip Mounting Position for Isolation Test Number 2

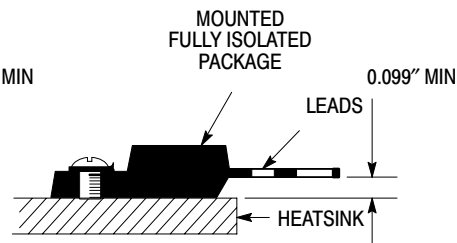


Figure 22c. Screw Mounting Position for Isolation Test Number 3

\*Measurement made between leads and heatsink with all leads shorted together

MOUNTING INFORMATION\*\*

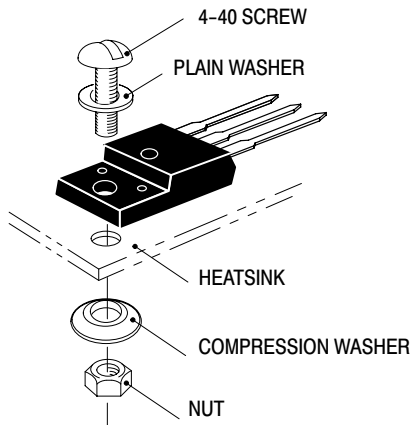


Figure 23a. Screw-Mounted

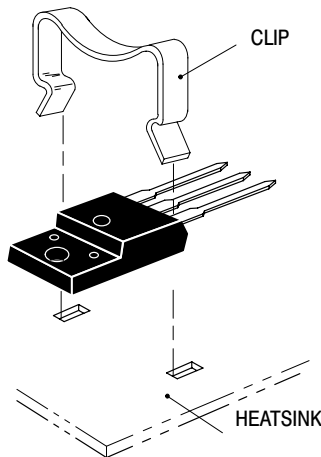


Figure 23b. Clip-Mounted

Figure 23. Typical Mounting Techniques for Isolated Package

Laboratory tests on a limited number of samples indicate, when using the screw and compression washer mounting technique, a screw torque of 6 to 8 in · lbs is sufficient to provide maximum power dissipation capability. The compression washer helps to maintain a constant pressure on the package over time and during large temperature excursions.

Destructive laboratory tests show that using a hex head 4-40 screw, without washers, and applying a torque in excess of 20 in · lbs will cause the plastic to crack around the mounting hole, resulting in a loss of isolation capability.

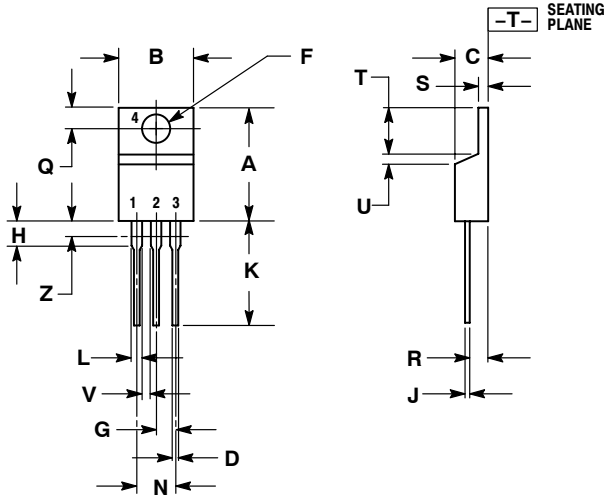
Additional tests on slotted 4-40 screws indicate that the screw slot fails between 15 to 20 in · lbs without adversely affecting the package. However, in order to positively ensure the package integrity of the fully isolated device, ON Semiconductor does not recommend exceeding 10 in · lbs of mounting torque under any mounting conditions.

\*\* For more information about mounting power semiconductors see Application Note AN1040.

# MJE18004, MJF18004

## PACKAGE DIMENSIONS

### TO-220AB CASE 221A-09 ISSUE AA

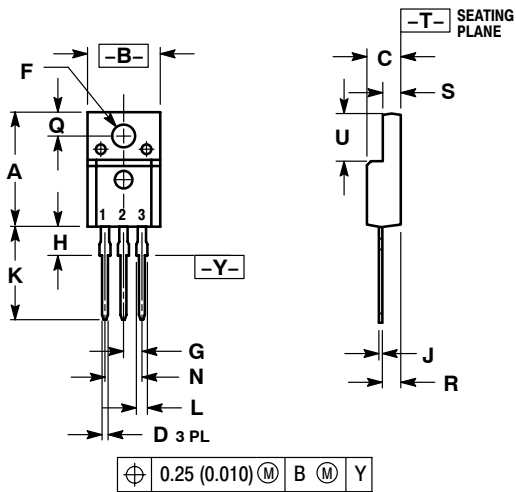


- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH.
  3. DIMENSION Z DEFINES A ZONE WHERE ALL BODY AND LEAD IRREGULARITIES ARE ALLOWED.

DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	0.570	0.620	14.48	15.75
B	0.380	0.405	9.66	10.28
C	0.160	0.190	4.07	4.82
D	0.025	0.035	0.64	0.88
F	0.142	0.147	3.61	3.73
G	0.095	0.105	2.42	2.66
H	0.110	0.155	2.80	3.93
J	0.018	0.025	0.46	0.64
K	0.500	0.562	12.70	14.27
L	0.045	0.060	1.15	1.52
N	0.190	0.210	4.83	5.33
Q	0.100	0.120	2.54	3.04
R	0.080	0.110	2.04	2.79
S	0.045	0.055	1.15	1.39
T	0.235	0.255	5.97	6.47
U	0.000	0.050	0.00	1.27
V	0.045	---	1.15	---
Z	---	0.080	---	2.04

- STYLE 1:
1. BASE
  2. COLLECTOR
  3. EMITTER
  4. COLLECTOR

### TO-220 FULLPAK CASE 221D-03 ISSUE G




- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
  2. CONTROLLING DIMENSION: INCH
  3. 221D-01 THRU 221D-02 OBSOLETE, NEW STANDARD 221D-03.

DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	0.625	0.635	15.88	16.12
B	0.408	0.418	10.37	10.63
C	0.180	0.190	4.57	4.83
D	0.026	0.031	0.65	0.78
F	0.116	0.119	2.95	3.02
G	0.100 BSC		2.54 BSC	
H	0.125	0.135	3.18	3.43
J	0.018	0.025	0.45	0.63
K	0.530	0.540	13.47	13.73
L	0.048	0.053	1.23	1.36
N	0.200 BSC		5.08 BSC	
Q	0.124	0.128	3.15	3.25
R	0.099	0.103	2.51	2.62
S	0.101	0.113	2.57	2.87
U	0.238	0.258	6.06	6.56

- STYLE 2:
1. BASE
  2. COLLECTOR
  3. EMITTER

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